

## Data Sheet

Reference No.: 50719

## Progressive Die Press - mechanical-

Brand: MÜLLER  
Model: PMLE 250 X 2000 R-HK  
YoM, approx.: 2008 used  
Reconditioned:  
Controls: electronic controls SIEMENS S7 300



### Press Design

drive system: eccentric / crank  
table cushion: no  
quick die change system: yes

### Press forces

total force (nominal): 250 to

### Press Table

table surface (left-right): 2000 mm  
table surface (front-back): 1100 mm  
height above floor level: 1105 mm  
opening in bed (left-right): 1700 mm  
opening in bed (front-back): 305 mm

### Slide

table surface (left-right): 2080 mm  
table surface (front-back): 1000 mm  
stroke rate (max.): 120 /min

### slide (mechan. Press)

slide adjustment: 120 mm  
stroke adjustment: yes  
stroke min.: 20 mm  
stroke max.: 180 mm

### Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 500 mm  
distance between columns (H-frame): 2055 mm  
passline opening (free passage in side columns): 810 mm

### Decoiler

coil weight max.: 2 to

### Strip-Feeder

feeder type: roll feeder  
sheet width max.: 200 mm  
sheet thickness max.: 4 mm  
speed max.: 120 m/min

### Electrical specifications

total power consumption: 95 kW  
mains voltage: 400 V  
mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 4800 mm  
space requirements -front/back-: 2750 mm  
total height: 5400 mm  
total weight approx.: 57000 kg

### Attachments (presses)

decoiler: yes  
leveller unit: yes  
European CE standards: yes

### Additional Information:

Machine hours: 20,391 h (operating hours)

Adjustment strokes: 20, 39, 69, 99, 125, 148, 165, 175, 180 mm

Equipment:

- ABS AHM 2.0T decoiler (1999)
- PBK RSD 8/6/300 straightener (2010)
- Loop belt control system
- LW-060-02 roller feeder (2008)

### Seller:

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## Photos & Documents

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Presse Frontansicht



presse innen Raum haupt Bild



Steuerung



Maschine mit Bandzufuhr



Presse Innenraum



Bandabrollgerät